

Rigging products for swaging have product numbers that are coded to indicate certain dimensions of the product.

**Example**  
RF1578 M0304.

RF1578 identifies the product as a metric Sealoc turnbuckle.

M03 = Metric 3mm wire  
04 = 4/16" or 1/4" thread.

For imperial product the first two digits of the suffix identify the wire size expressed as 1/32". The last two digits denote the thread size expressed in 1/16".

**Materials**

- ▶ Grade 316 Stainless Steel bodies and terminals
- ▶ Chrome plated Aluminium Silicon Bronze coupling nuts
- ▶ Chrome plated SMH Brass locking nuts

RIGGING PRODUCTS

| WIRE DIAM.                     | PRODUCT No.   | THREAD U.N.F. in. | D & J mm (in.) | R mm (in.)   | S mm (in.) | L MIN mm (in.) | L MAX mm (in.) | BL kg (lb)    | WEIGHT g (oz) |
|--------------------------------|---------------|-------------------|----------------|--------------|------------|----------------|----------------|---------------|---------------|
| <b>Toggle – Metric Swage</b>   |               |                   |                |              |            |                |                |               |               |
| 3mm                            | RF1578M0304** | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 180 (7 1/16)   | 235 (9 1/4)    | 1630 (3590)   | 120 (4.2)     |
| 4mm                            | RF1578M0404** | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 188 (7 3/16)   | 243 (9 9/16)   | 1630 (3590)   | 120 (4.2)     |
| 4mm                            | RF1578M0405   | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 206 (8 1/8)    | 271 (10 11/16) | 2250 (4950)   | 200 (7.1)     |
| 5mm                            | RF1578M0504*  | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 184 (7 1/4)    | 239 (9 7/16)   | 1630 (3590)   | 126 (4.4)     |
| 5mm                            | RF1578M0505   | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 219 (8 5/8)    | 284 (11 3/16)  | 2250 (4950)   | 201 (7.1)     |
| 5mm                            | RF1578M0506   | 3/8               | 9.5 (3/8)      | 11 (7/16)    | 22 (7/8)   | 239 (9 7/16)   | 319 (12 9/16)  | 3350 (7370)   | 301 (10.6)    |
| 6mm                            | RF1578M0607   | 7/16              | 11.1 (7/16)    | 15.5 (10/16) | 24 (15/16) | 291 (11 7/16)  | 386 (15 3/16)  | 4130 (9020)   | 515 (18.2)    |
| 6mm                            | RF1578M0608   | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 316 (12 7/16)  | 426 (16 3/4)   | 5430 (11950)  | 725 (25.6)    |
| 7mm                            | RF1578M0708   | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 327 (12 7/8)   | 437 (17 3/16)  | 5430 (11950)  | 750 (26.5)    |
| 8mm                            | RF1578M0808   | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 336 (13 1/4)   | 446 (17 9/16)  | 5430 (11950)  | 780 (27.5)    |
| 8mm                            | RF1578M0810   | 5/8               | 15.9 (5/8)     | 20 (13/16)   | 41 (1 5/8) | 411 (16 3/16)  | 551 (21 3/4)   | 8700 (19140)  | 1480 (52.2)   |
| 10mm                           | RF1578M1010   | 5/8               | 15.9 (5/8)     | 20 (13/16)   | 41 (1 5/8) | 431 (17)       | 571 (22 1/2)   | 8700 (19140)  | 1525 (53.8)   |
| 10mm                           | RF1578M1012   | 3/4               | 19 (3/4)       | 20 (13/16)   | 45 (1 3/4) | 466 (18 3/8)   | 611 (24 1/16)  | 12650 (27830) | 2070 (73.1)   |
| 12mm                           | RF1578M1212   | 3/4               | 19 (3/4)       | 20 (13/16)   | 45 (1 3/4) | 502 (19 3/4)   | 647 (25 1/2)   | 12650 (27830) | 2190 (77.2)   |
| 14mm                           | RF1578M1414   | 7/8               | 22.2 (7/8)     | 28 (1 1/8)   | 45 (1 3/4) | 557 (21 15/16) | 727 (28 5/8)   | 17250 (37950) | 3150 (111.1)  |
| <b>Toggle – Imperial Swage</b> |               |                   |                |              |            |                |                |               |               |
| 1/8 in.                        | RF1576-0404** | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 180 (7 1/16)   | 235 (9 1/4)    | 1630 (3590)   | 120 (4.2)     |
| 5/32 in.                       | RF1576-0504** | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 188 (7 7/16)   | 243 (9 9/16)   | 1630 (3590)   | 120 (4.2)     |
| 5/32 in.                       | RF1576-0505   | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 206 (8 1/8)    | 271 (10 11/16) | 2250 (4950)   | 190 (6.7)     |
| 3/16 in.                       | RF1576-0604*  | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 184 (7 1/4)    | 239 (9 7/16)   | 1630 (3590)   | 126 (4.4)     |
| 3/16 in.                       | RF1576-0605   | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 219 (8 5/8)    | 284 (11 3/16)  | 2250 (4950)   | 201 (7.1)     |
| 3/16 in.                       | RF1576-0606   | 3/8               | 9.5 (3/8)      | 11 (7/16)    | 22 (7/8)   | 239 (9 7/16)   | 319 (12 9/16)  | 3350 (7370)   | 301 (10.6)    |
| 7/32 in.                       | RF1576-0706   | 3/8               | 9.5 (3/8)      | 14 (9/16)    | 22 (7/8)   | 245 (9 5/8)    | 325 (12 13/16) | 3350 (7370)   | 321 (11.3)    |
| 1/4 in.                        | RF1576-0808   | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 316 (12 7/16)  | 426 (16 3/4)   | 5430 (11950)  | 735 (25.9)    |
| 9/32 in.                       | RF1576-0908   | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 326 (12 7/8)   | 436 (17 3/16)  | 5430 (11950)  | 760 (26.8)    |
| 5/16 in.                       | RF1576-1008   | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 333 (13 1/8)   | 446 (17 9/16)  | 5430 (11950)  | 780 (27.5)    |
| 5/16 in.                       | RF1576-1010   | 5/8               | 15.9 (5/8)     | 20 (13/16)   | 41 (1 5/8) | 411 (16 3/16)  | 551 (21 3/4)   | 8700 (19140)  | 1480 (52.2)   |
| 3/8 in.                        | RF1576-1210   | 5/8               | 15.9 (5/8)     | 20 (13/16)   | 41 (1 5/8) | 430 (16 15/16) | 570 (22 7/16)  | 8700 (19140)  | 1520 (53.6)   |
| 7/16 in.                       | RF1576-1412   | 3/4               | 19 (3/4)       | 20 (13/16)   | 45 (1 3/4) | 485 (19 1/8)   | 630 (24 13/16) | 12650 (27830) | 2120 (74.8)   |
| 1/2 in.                        | RF1576-1614   | 7/8               | 22.2 (7/8)     | 28 (1 1/8)   | 45 (1 3/4) | 530 (20 7/8)   | 705 (27 3/4)   | 17250 (37950) | 3040 (107.2)  |

\*Recommended for lifeline applications only. BL is below the rated BL of 3/16" and 5mm wire

\*\*Also available with press-fit anti-theft clevis pin. Add P suffix to end of product number when ordering. Reduced BL = 1300kg (2860lb)

TOGGLE



TOGGLE

TOGGLE

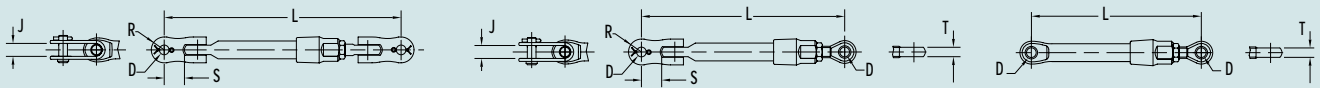


EYE

EYE



EYE



Sealoc turnbuckles have a sleek, modern profile with no sharp edges. They are easily adjusted by turning the coupling nut, which is free to rotate on the turnbuckle barrel, and are secured with a quick turn on the cone shaped locking nut. A sight hole is provided in the coupling nut to verify adequate thread engagement.

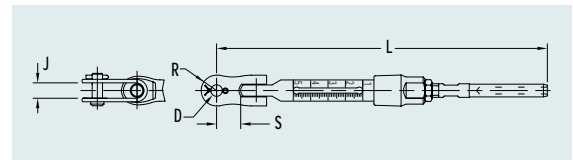
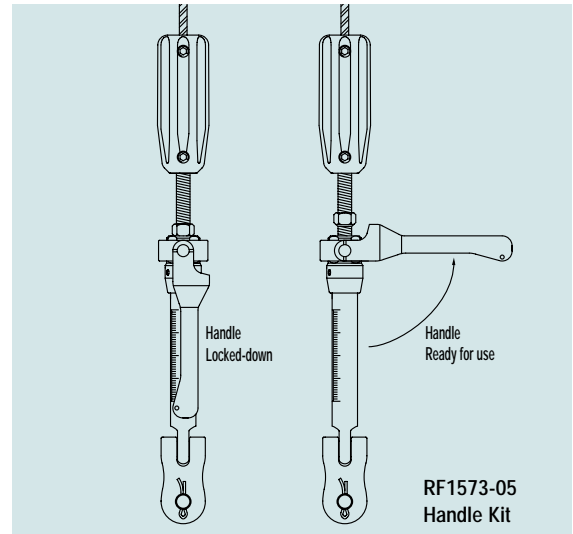
With single end adjustment and a fine thread, Sealocs are much easier to adjust

than conventional turnbuckles, and the use of compatible but dissimilar metals for the threaded components avoids the risk of thread seizure. Sealoc turnbuckles are lighter than conventional turnbuckles, have less wind resistance and will suffer less fatigue stress from vibration under load.



| REPLACEMENT R/H LOCK NUT Product No. | THREAD U.N.F. in. |
|--------------------------------------|-------------------|
| RF1515-04                            | 1/4               |
| RF1515-05                            | 5/16              |
| RF1515-06                            | 3/8               |
| RF1515-08                            | 1/2               |
| RF1515-10                            | 5/8               |
| RF1515-12                            | 3/4               |
| RF1515-14                            | 7/8               |

| WIRE DIAM. mm (in.)  | PRODUCT No. | THREAD U.N.F. in. | D & J mm (in.) | R mm (in.)   | S mm (in.) | T mm (in.)  | L MIN mm (in.) | L MAX mm (in.) | BL kg (lb)   | WEIGHT g (oz) |
|----------------------|-------------|-------------------|----------------|--------------|------------|-------------|----------------|----------------|--------------|---------------|
| <b>Toggle-Toggle</b> |             |                   |                |              |            |             |                |                |              |               |
| 3-4 (1/8)            | RF1582      | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | -           | 155 (6 1/8)    | 210 (8 1/4)    | 1630 (3590)  | 150 (5.3)     |
| 4-5 (5/32-3/16)      | RF1583      | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | -           | 185 (7 5/16)   | 250 (9 13/16)  | 2250 (4950)  | 250 (8.8)     |
| 5 (3/16-7/32)        | RF1584      | 3/8               | 9.5 (3/8)      | 14 (9/16)    | 22 (7/8)   | -           | 220 (8 11/16)  | 300 (11 4/5)   | 3350 (7370)  | 410 (14.5)    |
| 6-8 (1/4-5/16)       | RF1586      | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | -           | 285 (11 1/4)   | 395 (15 9/16)  | 5430 (11950) | 860 (30.3)    |
| <b>Toggle-Eye</b>    |             |                   |                |              |            |             |                |                |              |               |
| 3-4 (1/8)            | RF1559      | 1/4               | 6.4 (1/4)      | 9.5 (3/8)    | 15 (9/16)  | 4.6 (3/16)  | 130 (5 1/8)    | 185 (7 1/4)    | 1630 (3590)  | 110 (3.8)     |
| 4-5 (5/32-3/16)      | RF1560      | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 6.1 (1/4)   | 155 (6 1/8)    | 220 (8 11/16)  | 2250 (4950)  | 190 (6.7)     |
| 5 (3/16-7/32)        | RF1561      | 3/8               | 9.5 (3/8)      | 14 (9/16)    | 22 (7/8)   | 7.8 (5/16)  | 185 (7 5/16)   | 265 (10 7/16)  | 3350 (7370)  | 310 (11.0)    |
| <b>Eye-Eye</b>       |             |                   |                |              |            |             |                |                |              |               |
| 3-4 (1/8)            | RF1539      | 1/4               | 6.4 (1/4)      | -            | -          | 4.7 (3/16)  | 110 (5 1/8)    | 165 (6 1/2)    | 1630 (3590)  | 80 (3.0)      |
| 4-5 (5/32-3/16)      | RF1540      | 5/16              | 7.9 (5/16)     | -            | -          | 6.1 (15/64) | 125 (6 1/8)    | 190 (7 9/16)   | 2250 (4950)  | 140 (5.0)     |
| 5 (3/16-7/32)        | RF1541      | 3/8               | 9.5 (3/8)      | -            | -          | 7.9 (5/64)  | 150 (5 15/16)  | 230 (9 1/16)   | 3350 (7370)  | 220 (7.0)     |



The Calibrated Sealoc Turnbuckle is one of the world's most technically superior rigging products. It is capable of withstanding extreme working loads without compromising weight or aesthetics. The outstanding performance of this product is achieved by way of the latest in raw materials and manufacturing techniques.

The unique coupling nut, manufactured from Aluminium Silicon Bronze, links the threaded terminal to the turnbuckle body. When rotated, the coupling nut draws the threaded terminal into the turnbuckle body.

The primary reason for using a Bronze coupling nut is to eliminate thread seizure (galling) which is common where stainless threaded terminals thread into stainless bodies.

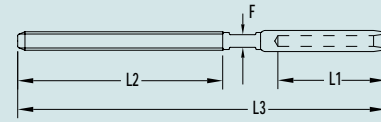
A tapered lock nut locks the threaded terminal to the coupling nut and not the turnbuckle body. This allows the wire to rotate freely without losing rig tension, helping to reduce wire fatigue.

The body is laser etched with millimetre increments, allowing accurate stay adjustment to be made time after time, essential for the correct tuning of any racing rig.

Extra long threaded swage terminals are available for retro fitting Ronstan Calibrated Sealoc Turnbuckles to existing rigs. See page 93 for details.

| REPLACEMENT R/H LOCK NUT Product No. | THREAD U.N.F. in. |
|--------------------------------------|-------------------|
| RF1515-04                            | 1/4               |
| RF1515-05                            | 5/16              |
| RF1515-06                            | 3/8               |
| RF1515-08                            | 1/2               |

| WIRE DIAM.                     | PRODUCT No.  | THREAD U.N.F. in. | D & J mm (in.) | R mm (in.)   | S mm (in.) | L MIN mm (in.) | L MAX mm (in.) | BL kg (lb)   | WEIGHT g (oz) |               |
|--------------------------------|--|-------------------|----------------|--------------|------------|----------------|----------------|--------------|---------------|---------------|
| <b>Toggle – Metric Swage</b>   |  |                   |                |              |            |                |                |              |               |               |
| 3mm                            | RF1575M0304  | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 180 (7 1/16)   | 235 (9 1/4)    | 1630 (3590)  | 110 (3.9)     |               |
| 4mm                            | RF1575M0404  | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 188 (7 3/16)   | 243 (9 9/16)   | 1630 (3590)  | 115 (4.1)     |               |
| 4mm                            | RF1575M0405  | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 206 (8 1/8)    | 271 (10 11/16) | 2250 (4950)  | 190 (6.7)     |               |
| 5mm                            | RF1575M0505  | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 219 (8 5/8)    | 284 (11 3/16)  | 2250 (4950)  | 196 (6.9)     |               |
| 5mm                            | RF1575M0506  | 3/8               | 9.5 (3/8)      | 11 (7/16)    | 22 (7/8)   | 239 (9 7/16)   | 391 (12 9/16)  | 3350 (7370)  | 301 (10.6)    |               |
| 6mm                            | RF1575M0608  | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 316 (12 7/16)  | 326 (16 3/4)   | 5430 (11950) | 725 (25.6)    |               |
| <b>Toggle – Imperial Swage</b> |  |                   |                |              |            |                |                |              |               |               |
| 1/8 in.                        | RF1574-0404  | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 180 (7 1/16)   | 235 (9 1/4)    | 1630 (3590)  | 110 (3.9)     |               |
| 5/32 in.                       | RF1574-0504  | 1/4               | 6.4 (1/4)      | 8 (5/16)     | 15 (9/16)  | 188 (7 7/16)   | 243 (9 9/16)   | 1630 (3590)  | 115 (4.1)     |               |
| 5/32 in.                       | RF1574-0505  | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 206 (8 1/8)    | 271 (10 11/16) | 2250 (4950)  | 195 (6.9)     |               |
| 3/16 in.                       | RF1574-0605  | 5/16              | 7.9 (5/16)     | 11 (7/16)    | 20 (13/16) | 219 (8 5/8)    | 284 (11 3/16)  | 2250 (4950)  | 196 (6.9)     |               |
| 3/16 in.                       | RF1574-0606  | 3/8               | 9.5 (3/8)      | 11 (7/16)    | 22 (7/8)   | 239 (9 7/16)   | 319 (12 9/16)  | 3350 (7370)  | 301 (10.6)    |               |
| 7/32 in.                       | RF1574-0706  | 3/8               | 9.5 (3/8)      | 14 (9/16)    | 22 (7/8)   | 245 (9 5/8)    | 325 (12 13/16) | 3350 (7370)  | 311 (11.0)    |               |
| 1/4 in.                        | RF1574-0808  | 1/2               | 12.7 (1/2)     | 17.5 (11/16) | 28 (1 1/8) | 316 (12 7/16)  | 426 (16 3/4)   | 5430 (11950) | 735 (25.9)    |               |
| PRODUCT No.                    | DESCRIPTION  |                   |                |              |            |                |                |              |               | WEIGHT g (oz) |
| RF1573-05                      | Handle kit, suits 5/16" threaded Sealoc turnbuckles<br>Features long rotation arm for maximum tensioning leverage, and lift and re-position operation for ease of use or when rotation space is restricted. Rotation arm snaps into snag-free lock down position when not in use |                   |                |              |            |                |                |              |               | 75 (2.6)      |



Sealoc threaded swage terminals have a longer threaded section to suit Ronstan Sealoc turnbuckles.

For upgrading to Ronstan Sealoc or Calibrated Sealoc turnbuckles, Ronstan's Extra Long threaded swage terminals can be used to

lengthen shrouds to ensure adequate thread engagement is maintained.

Threaded swage terminals have rolled R/H UNF threads for greater strength and are manufactured from Grade 316 Stainless Steel for maximum corrosion resistance.

#### WIRE DIAMETER

- ▶ Imperial: 1/8" – 1/2"
- ▶ Metric: 3mm – 14mm

| WIRE DIAM.                       | PRODUCT No.  | SUIT TURNBUCKLE | THREAD U.N.F. in. | mm   | F (in.) | mm  | L1 (in.)  | mm  | L2 (in.) | mm  | L3 (in.)  | WEIGHT g (oz) |
|----------------------------------|--------------|-----------------|-------------------|------|---------|-----|-----------|-----|----------|-----|-----------|---------------|
| <b>Metric Swage</b>              |              |                 |                   |      |         |     |           |     |          |     |           |               |
| 3mm                              | RF1512M0304  | RF1578M0304     | 1/4               | 4    | (5/32)  | 39  | (1 9/16)  | 75  | (2 5/16) | 133 | (5 1/4)   | 25 (0.9)      |
| 4mm                              | RF1512M0404  | RF1578M0404     | 1/4               | 4    | (5/32)  | 45  | (1 3/4)   | 75  | (2 5/16) | 140 | (5 1/2)   | 30 (1.1)      |
| 4mm                              | RF1512M0405  | RF1578M0405     | 5/16              | 5.3  | (7/32)  | 45  | (1 3/4)   | 89  | (3 1/2)  | 152 | (6)       | 50 (1.8)      |
| 5mm                              | RF1512M0504* | RF1578M0504     | 1/4               | 4    | (5/32)  | 44  | (1 3/4)   | 75  | (2 5/16) | 139 | (5 1/2)   | 41 (1.4)      |
| 5mm                              | RF1512M0505  | RF1578M0505     | 5/16              | 5.3  | (7/32)  | 55  | (2 3/16)  | 89  | (3 1/2)  | 166 | (6 1/2)   | 51 (1.8)      |
| 5mm                              | RF1512M0506  | RF1578M0506     | 3/8               | 6.3  | (1/4)   | 55  | (2 3/16)  | 105 | (4 1/8)  | 179 | (7 1/16)  | 81 (2.9)      |
| 6mm                              | RF1512M0607  | RF1578M0607     | 7/16              | 7.6  | (5/16)  | 70  | (2 3/4)   | 125 | (4 7/8)  | 221 | (8 11/16) | 155 (5.5)     |
| 6mm                              | RF1512M0608  | RF1578M0608     | 1/2               | 8.5  | (11/32) | 70  | (2 3/4)   | 143 | (5 5/8)  | 241 | (9 1/2)   | 205 (7.2)     |
| 7mm                              | RF1512M0708  | RF1578M0708     | 1/2               | 8.5  | (11/32) | 79  | (3 1/8)   | 143 | (5 5/8)  | 251 | (9 7/8)   | 225 (7.9)     |
| 8mm                              | RF1512M0808  | RF1578M0808     | 1/2               | 8.5  | (11/32) | 88  | (3 1/2)   | 143 | (5 5/8)  | 259 | (10 1/4)  | 240 (8.5)     |
| 8mm                              | RF1512M0810  | RF1578M0810     | 5/8               | 11.5 | (7/16)  | 88  | (3 1/2)   | 191 | (7 1/2)  | 313 | (12 3/8)  | 420 (14.8)    |
| 10mm                             | RF1512M1010  | RF1578M1010     | 5/8               | 11.5 | (7/16)  | 110 | (4 5/16)  | 191 | (7 1/2)  | 336 | (13 1/4)  | 460 (16.2)    |
| 10mm                             | RF1512M1012  | RF1578M1012     | 3/4               | 12   | (15/32) | 110 | (4 5/16)  | 201 | (7 7/8)  | 346 | (13 5/8)  | 620 (21.9)    |
| 12mm                             | RF1512M1212  | RF1578M1212     | 3/4               | 12   | (15/32) | 140 | (5 1/2)   | 201 | (7 7/8)  | 384 | (15 1/8)  | 740 (26.1)    |
| 14mm                             | RF1512M1414  | RF1578M1414     | 7/8               | 14.5 | (9/16)  | 157 | (6 3/16)  | 235 | (9 1/4)  | 439 | (17 1/4)  | 1090 (38.4)   |
| <b>Imperial Swage</b>            |              |                 |                   |      |         |     |           |     |          |     |           |               |
| 1/8 in.                          | RF1510-0404  | RF1576-0404     | 1/4               | 4    | (5/32)  | 39  | (1 9/16)  | 75  | (2 5/16) | 132 | (5 3/16)  | 30 (1.1)      |
| 5/32 in.                         | RF1510-0504  | RF1576-0504     | 1/4               | 4    | (5/32)  | 45  | (1 3/4)   | 75  | (2 5/16) | 141 | (5 1/2)   | 30 (1.1)      |
| 5/32 in.                         | RF1510-0505  | RF1576-0505     | 5/16              | 5.3  | (7/32)  | 45  | (1 3/4)   | 89  | (3 1/2)  | 155 | (6 1/8)   | 45 (1.6)      |
| 3/16 in.                         | RF1510-0604* | RF1576-0604     | 1/4               | 4    | (5/32)  | 44  | (1 3/4)   | 75  | (2 5/16) | 139 | (5 1/2)   | 41 (1.4)      |
| 3/16 in.                         | RF1510-0605  | RF1576-0605     | 5/16              | 5.3  | (7/32)  | 55  | (2 3/16)  | 89  | (3 1/2)  | 164 | (6 1/2)   | 56 (2.0)      |
| 3/16 in.                         | RF1510-0606  | RF1576-0606     | 3/8               | 6.3  | (1/4)   | 55  | (2 3/16)  | 105 | (4 1/8)  | 179 | (7 1/16)  | 81 (2.9)      |
| 7/32 in.                         | RF1510-0706  | RF1576-0706     | 3/8               | 6.3  | (1/4)   | 60  | (2 3/8)   | 105 | (4 1/8)  | 185 | (7 1/4)   | 91 (3.2)      |
| 1/4 in.                          | RF1510-0807  | -               | 7/16              | 7.6  | (5/16)  | 70  | (2 3/4)   | 124 | (4 7/8)  | 221 | (8 11/16) | 150 (5.3)     |
| 1/4 in.                          | RF1510-0808  | RF1576-0808     | 1/2               | 8.5  | (11/32) | 70  | (2 3/4)   | 143 | (5 5/8)  | 241 | (9 1/2)   | 195 (6.9)     |
| 9/32 in.                         | RF1510-0908  | RF1576-0908     | 1/2               | 8.5  | (11/32) | 78  | (3 1/16)  | 143 | (5 3/8)  | 248 | (9 3/4)   | 220 (7.8)     |
| 5/16 in.                         | RF1510-1008  | RF1576-1008     | 1/2               | 8.5  | (11/32) | 88  | (3 1/2)   | 143 | (5 5/8)  | 261 | (10 1/4)  | 240 (8.5)     |
| 5/16 in.                         | RF1510-1009  | -               | 9/16              | 10.4 | (13/32) | 88  | (3 1/2)   | 159 | (6 1/4)  | 276 | (10 7/8)  | 310 (10.9)    |
| 5/16 in.                         | RF1510-1010  | RF1576-1010     | 5/8               | 11.5 | (7/16)  | 88  | (3 1/2)   | 191 | (7 1/2)  | 306 | (12 1/16) | 410 (14.5)    |
| 3/8 in.                          | RF1510-1210  | RF1576-1210     | 5/8               | 11.5 | (7/16)  | 109 | (4 5/16)  | 191 | (7 1/2)  | 335 | (13 3/16) | 460 (16.2)    |
| 7/16 in.                         | RF1510-1412  | RF1576-1412     | 3/4               | 12   | (15/32) | 122 | (4 13/16) | 201 | (7 7/8)  | 365 | (14 3/8)  | 670 (23.6)    |
| 1/2 in.                          | RF1510-1614  | RF1576-1614     | 7/8               | 14.5 | (9/16)  | 140 | (5 1/2)   | 235 | (9 1/4)  | 415 | (16 3/8)  | 990 (34.9)    |
| <b>EXTRA LONG Imperial Swage</b> |              |                 |                   |      |         |     |           |     |          |     |           |               |
| 1/8 in.                          | RF1510L0404  | RF1576-0404     | 1/4               | 4    | (5/32)  | 39  | (1 9/16)  | 75  | (2 5/16) | 234 | (9 1/4)   | 30 (1.1)      |
| 3/16 in.                         | RF1510L0605  | RF1576-0605     | 5/16              | 5.3  | (7/32)  | 55  | (2 3/16)  | 89  | (3 1/2)  | 316 | (12 7/16) | 56 (2.0)      |

Swage terminals have right hand U.N.F. threads.

\*Recommended for lifeline applications only. BL is below the rated BL of 3/16" and 5mm wire